



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4151-041
Job Sheet 175416



Part No: D4151-041

Job Qty: 10 ea

Part Name: Basket Fwd Hardpoint Assembly, Lower



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/25/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 11.01.21 as per dwg revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/24/18	4/24/18	0.00	0.00	Start Up Small Fab-3		6 APR 05 2018
100	Small Fab	10 pcs	4/25/18	4/25/18	0.00	0.85	Small Fab-6		8 APR 05 2018
110	QC	10 pcs	4/25/18	4/25/18	0.00	0.00	QC5		11 APR 05 2018
120	Packaging	10 pcs	4/25/18	4/25/18	0.00	0.00	Packaging3-2		11 APR 05 2018
130	QC21-SA	10 Ea	4/25/18	4/25/18	0.00	0.00	QC21		21 APR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C13A	Bolt	20 Ea (2 ea)	90-Start up Operation	S058300
D4151-1	Lower Hardpoint Plate	20 Ea (2 ea)	90-Start up Operation	
D4151-5	Fwd Basket Instl Stud	10 Ea (1 ea)	90-Start up Operation	
MS21043-4	Nut	20 Ea (2 ea)	90-Start up Operation	S058300
NAS1149C0432R	Washer	40 Ea (4 ea)	90-Start up Operation	S058300

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C13A	20	103	0
	D4151-1	20	21	0
	D4151-5	10	10	0
	MS21043-4	20	839	0
	NAS1149C0432R	40	2,777	0

002244

Part Specifications

Specifications



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Container No: S058300



Part: D4151-041

Job No: 175416

Serial No/Batch: S058300

Revision:

Inspector:

Date: 04/05/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002244	S058299	AN4C13A	Bolt	S054186	ST344	20
002244	S057907	D4151-1	Lower Hardpoint Plate	S057906	ST081	20
002244	S050796	D4151-5	Fwd Basket Instl Stud	S050782	ST082	10
002244	S058298	MS21043-4	Nut	S038086	ST302	20
002244	S058297	NAS1149C0432R	Washer	S025742	ST266	40

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/5/18 8:18 AM dart.quirion.sonia